# THE PIPELINERS ASSOCIATION OF HOUSTON

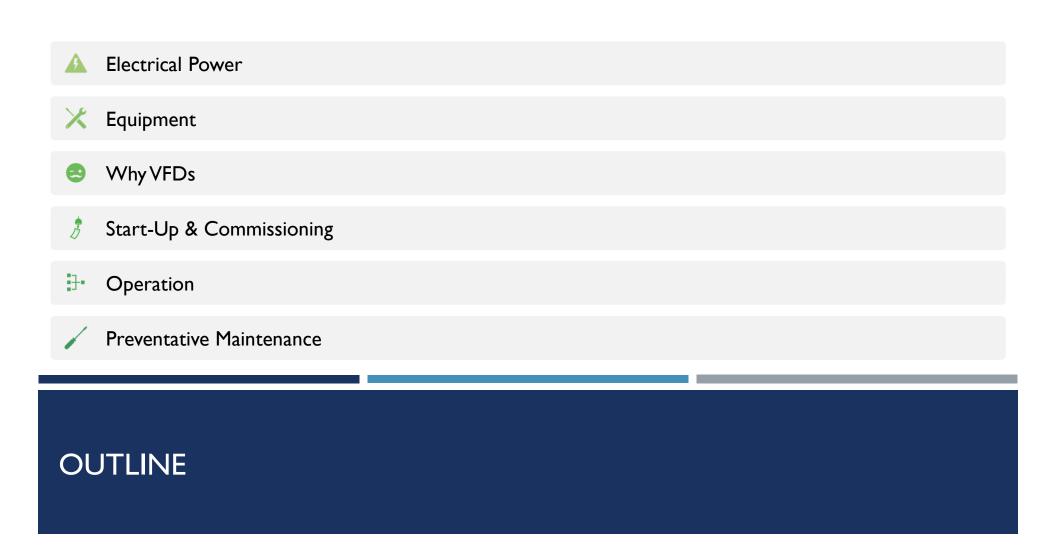




OBJECTIVE: TO HELP OUR PIPELINE CUSTOMERS GET PRODUCT FROM ONE POINT TO ANOTHER

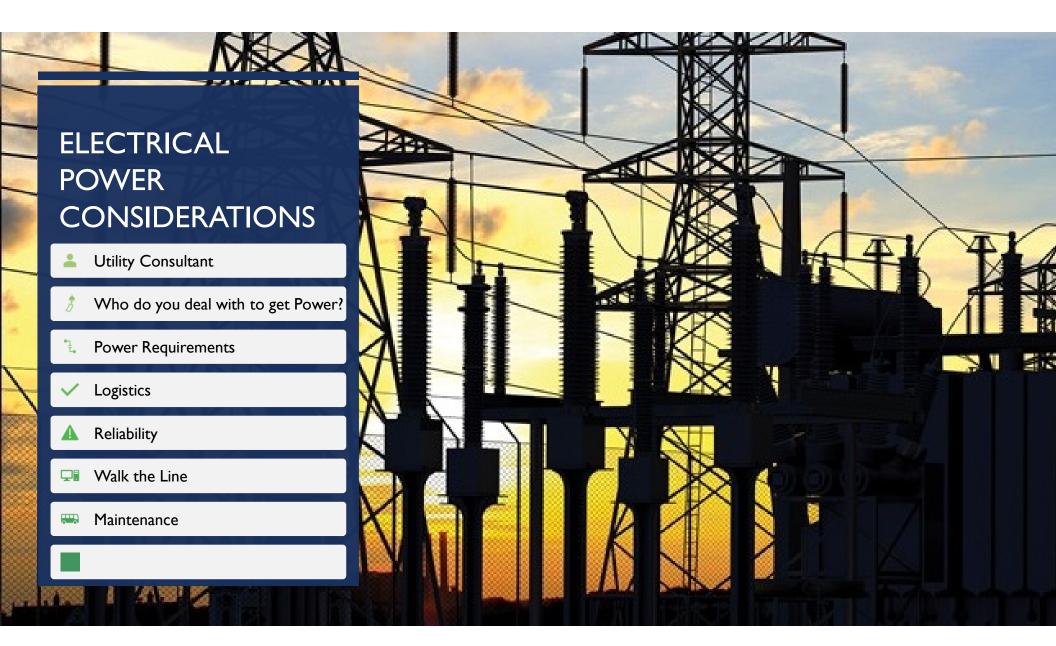
CHALLENGE: ELECTRICITY IS A NECESSARY REQUIREMENT

### OVERVIEW



## ELECTRICAL POWER CONSIDERATIONS







## EQUIPMENT CONSIDERATIONS





### WHYVFDS?

True "Soft" Start

Peak Power Demand

Process Control

System Protection & Diagnostics

DG3

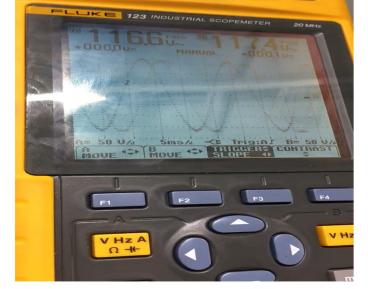
Water Hammer Effect

Sync-Transfer



## SYNC-TRANSFER





## SYNC-TRANSFER

## START-UP & COMMISSIONING CONSIDERATIONS



#### START-UP & COMMISSIONING CONSIDERATIONS

#### Safe Practices

Protective Relays

Equipment Start-up & Testing

Utility Coordination

Equipment Compatibility Issues

Ready to energize?





## **OPERATING CONSIDERATIONS**

## OPERATING CONSIDERATIONS

### Fault/Trip Conditions

#### Harmonics

HVAC

Bugs, Gremlins & Voodoo



### Equipment Training

**Event Logs** 

Proper Care

Rust



DG6

## PREVENTATIVE MAINTENANCE



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## QUESTIONS?



